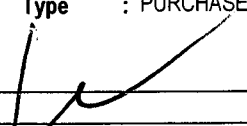
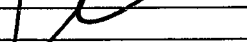


Duplicate

Dart Aerospace Ltd.

Date: Thursday, 6/7/2007 12:46:58 PM  
User: Chantal Lavoie

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : STUD
<b>Job Number</b> : 24732	
<b>Estimate Number</b> : 10627	
<b>P.O. Number</b> : N/A	<b>Part Number</b> : D3284007
<b>This Issue</b> : 6/7/2007 <b>S.O. No.</b> : N/A	<b>Drawing Number</b> : D3284 REV. A
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : 11/16/2005 <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> : A
<b>Previous Run</b> : N/A	<b>Material</b> : N/A
<b>Written By</b> : 	<b>Due Date</b> : 11/23/2005 <b>Qty:</b> 6 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : 	
<b>Comment</b> : Est: 04.10.21 Added Step 4 KJ/JLM	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



## Comment: PURCHASING

Issue P/O: 3924 to Northern Aero Industries  
Order P/N: B80705-1  
Manufacture per B80705 Rev. B  
Certificate of Conformity is required

0207/06/07 (6)

2.0	D3284007	Stud
-----	----------	------



Comment: Qty.: 0.0000 Each(s)/Unit Total: 0.0000 Each(s)  
STUD

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



## Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage  
Ensure certificate of conformity is attached

07/06/08 (6)

4.0	QC5	INSPECT WORK TO CURRENT STEP
-----	-----	------------------------------



## Comment: INSPECT WORK TO CURRENT STEP

Visually inspect parts for thread damage, fit and cad plating

N 07-06-08 6

5.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



## Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: \_\_\_\_\_

N 07-06-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: 2 Date: 8/10/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 6/7/2007 12:46:58 PM  
User: Chantal Lavoie

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: STUD

Job Number: 24732

Part Number: D3284007

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



(6)

Comment: DOCUMENT CONTROL  
Inspection Level 21

07/06/08

Job Completion



07-06-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



DESIGN 	DRAWN BY 	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D3284	REV. A SHEET 1 OF 1
DATE 04.05.06		TITLE ADJUSTABLE ENGINE MOUNT	SCALE 1:1
A	04.05.06	NEW ISSUE	

RELEASED  
0405-17

## SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708

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02070007  
w/o 24732

**Northern Aero Industries Ltd**

1845 St. Matthews Ave.

Winnipeg, Manitoba

R3H 0A8

Phone: (204) 772-9922

Fax: (204) 772-7568

**Packing List**

Sales Order: SO16836

Shipper No: 1

Ship Date: 07-Jun-07

Page: 1 of 1

**SOLD TO****DART AEROSPACE LTD. - DART**  
1270 ABERDEEN STREETHAWKESBURY ON K6A 1K7  
CANADA

Order Date: 07-Jun-07

Purchase Order: PO00003924

Reference: Shipment 1 for SO16836

**SHIP TO****DART AEROSPACE LTD. - DART**  
1270 ABERDEEN STREETHAWKESBURY ON K6A 1K7  
CANADA

Attn: C. LAVOIE

Phone: (613)632-9577

Fax: (613)632-1053

Ship Via:

Item ID	Description	Quantity	UM
B80705-1	STUD	6	EA
	4 EA LOTNO 06-1218		
	2 EA LOTNO 07-1196		

Returned items will be subject to a 25% re-stocking charge pending inspection of the returned goods for completeness and damage.

A handwritten signature in black ink, appearing to be 'CP 07/06/08', is written over the bottom right portion of the packing list.

1. Approving national aviation authority / country <b>TRANSPORT CANADA</b>		2. <b>AUTHORIZED RELEASE CERTIFICATE</b> <b>TCCA 24-0078</b>				3. Form tracking No. <b>SO16836-1</b>	
4. Approved organization name and address <b>AMO 88-97</b>		<b>NORTHERN AERO INDUSTRIES LTD.</b> 1845 St. Matthews Avenue Winnipeg, Manitoba R3H 0A8 Canada				5. Work Order/Contract/Invoice PO 00003924	
6. Item	7. Description	8. Part No.	9. Eligibility*	10. Qty.	11. Serial/Batch No.	12. Status/Work	
1	STUD	B80705-1	BELL	4	BATCH # 06-1218	Manufactured	
2	STUD	B80705-1	205A-1	2	BATCH # 07-1196	Manufactured	
			205B			..	
			204B			..	
			UH-1H			..	
						..	
						..	
						..	
						..	
						..	
13. Remarks These Aeronautical Products conform to approved data in accordance with TCCA STC Number SH99-11 and (FAA STC Number SR00953NY and SR01395NY).							
14. Certifies that the items identified above were manufactured in conformity to:  <input checked="" type="checkbox"/> Approved design data and are in condition for safe operation.  <input type="checkbox"/> Non approved design data specified in block 13.			<div style="border: 1px solid black; padding: 5px;">         19. <input type="checkbox"/> CAR 571-10                Maintenance Release  <input checked="" type="checkbox"/> Other regulations specified in block 12          Certifies that, except where otherwise specified in block 13 the work identified in block 12 and described in block 13 was performed in accordance with CAR 571.       </div>				
15. Authorized Signature 		16. Certificate / Approval Ref. No. <b>AMO 88-97</b>		20. Authorized Signature <b>N/A</b>		21. Certificate / Approval Ref. No. <b>N/A</b>	
17. Name <b>R. D. Williamson</b>		18. Date (DD MMM YYYY) <b>07 June 2007</b>		22. Name <b>N/A</b>		23. Date (DD MMM YYYY)	
<b>INSTALLER RESPONSIBILITIES</b>							
<p>*Installer must cross-check eligibility with approved data.</p> <p>This document does not constitute authority to install the part.</p> <p>Where the installer works in accordance with the national regulations of an airworthiness authority other than the authority specified in block 1, the installer must ensure that his/her airworthiness authority accepts products or maintenance from the airworthiness authority specified in block 1.</p> <p>Statements 14 and 19 do not constitute installation certification. In all cases, the aircraft technical record must contain an installation certification, issued in accordance with the national regulations of the state of registry, before the aircraft may be flown.</p>							

# DART

## Purchase Order

Date Jun 07, 2007	Page 1
Purchase Order Number PO00003924	

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7  
Phone: (613)632-8577  
Fax: (613)632-1053

RECEIVED  
JUN 07 2007

**Vendor Address:**

Northern Aero Industries Ltd.  
1845 St. Matthews Avenue  
Winnipeg, Manitoba R3H 0A8  
CANADA  
Phone (204) 772-9922  
Fax (204) 772-7568

**Ship To:**

Main Finished Goods Location  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawksbury, Ontario K6A 1K7

Reference	Contact	Vendor Number	PO Date	Terms	Ship Via	Expected Arrival
		VU-NOR001	Jun 07, 2007	N30	Fedex	Jun 08, 2007

Qty. Ordered	Item Number	Description	Expected Arrival	Drop-Ship	Unit Cost	UOM	Extended Price
6.0000	D3284007	Stud Comments: AS PER DWF D3284 REV. A ACS P/N: B80705-1 PER ACS DWG B80705 REV. B PLEASE SHIP OVERNIGHT FEDEX ACCT: #15179324-0	6/8/2007	No	87.000000	Each	522.00
<div>CERTIFICATE OF CONFORMITY REQD UPON DELIVERY</div> <div>BY <i>[Signature]</i> DATE <i>7 June 07</i> CONTRACT REVIEWED</div>							
Comments:		Tax Summary:		Less:			
		GSTUS		0.00		Included tax	
		GSTMEUS		0.00			
				Subtotal		522.00	
				Total tax		0.00	
Entered By: <i>[Signature]</i> CLAVOLE				Total purchase order in			
Approved By: <i>[Signature]</i>				USD Dollars		522.00	